

## Exige S2 R01SB0315 Front Spoiler

### *Introduction*

The spoiler has been designed to provide increased aerodynamic down force on the front of the Exige S2 to balance the effect of fitting a reverie rear diffuser and 225mm chord adjustable full width rear wing. It should allow a good aero balance to be achieved

Also we produce front canards that can be fitted just below the headlamps again to further tune the aero balance of the car.



### **LOTUS DISCLAIMER**


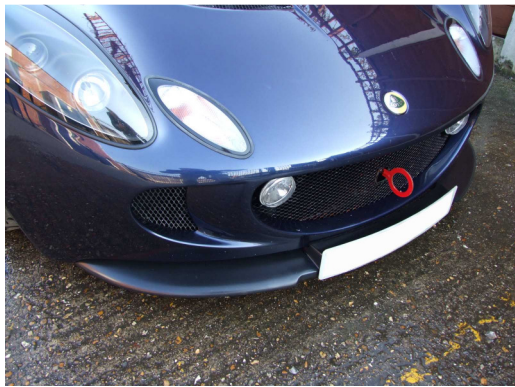


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### *Tools Required*

Metric spanner set  
Metric socket set  
Metric Ball end allen key set  
Drill and drill bits  
Dremel with diamond or tungsten taper point  
Dremel with diamond or 1" carbide reinforced cut off wheel  
Sandpaper and block of various grits  
Jack, Axle stands, wheel wrench

### **Parts supplied**

2\* 4mm alloy large head peel rivets \* 16mm (to hold tyre flick side flares to clamshell wheel arch lip)  
7\* M5 25mm dia penny Washers for front fixings  
1\* M5 Deep threaded U-Nut long version for centre front of clamshell)  
7 \* M5 s/steel cap heads \* 20mm  
2\*M5 \* 20mm but head s/steel bolts for number plate fixing  
2\*M5 rivsert nut inserts for clamshell to fix number plate.  
2\*M5 white nylon 5mm deep spacers to space number plate from clamshell (small exige side scoop spacers)  
7\* 50mm diameter self adhesive round black stickers to go over bolt holes on underside

	<p>1. Jack up the front of the car carefully as per lotus handbook instructions and support on two axle stands safely. You may not need to remove the front wheels.</p>
	<p>2. Remove standard front spoiler and number plate from old spoiler. Also remove the bolt at the centre of the vehicle just behind the spoiler that bolts the clamshell to the alloy floor panel.</p>
	<p>3. Position new front spoiler in place, best to have 2 persons so as not to damage clamshell. Mark through the spoiler for the additional hole in the centre of the part.</p>
	<p>4. Drill the additional centre hole front to 6mm (as marked in step 3) and then dremel the slot in the clamshell to allow the M5 deep threaded u-nut to be fitted. Bolt the spoiler up into position with the larger than stock newly supplied 25mm diameter m5 washers.</p>

	<p>5. Loosely bolt the spoiler up and centralise it on the car till best fit achieved and then bolted in place. Once happy with fit stick the supplied black 50mm diameter stickers over the large holes on the underside to reduce drag.</p>
	<p>6. Drill and rivet through the spoiler where marked into the clamshell and fit 4mm peel rivets. Paint heads of rivets black.</p>
	<p>7. Hold the front number plate in position and drill a 5.5mm hole either side through the plate and into the clamshell. Then Fit M5 rivserts into the clamshell and bolt the number plate on as shown, you will need to slot the number plate holes a little across the car to allow for the angle the bolts will go in at on the radius. Refit and torque wheels if removed and carefully lower to the ground.</p>

**WARNING, MOTORSPORT OR DRIVING CAN BE DANGEROUS RESULTING IN DEATH OR PERSONAL INJURY.**

**READ OUR FITTING INSTRUCTIONS CAREFULLY**

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